

Welding Certificate

DVS ZERT-EN1090-2-SZ-2023.0595.003

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

Manufacturer

Grünbeck AG

**Josef-Grünbeck-Straße 1
89420 Höchstädt an der Donau
GERMANY**

Technical specification

EN 1090-2:2018+A1:2024

Execution class(es)

EXC2 according to EN 1090-2

Welding Process(es)

(Reference no. acc. to DIN EN ISO 4063)

135 - Metal active gas welding
141 - TIG gas tungsten arc welding

Material Group

1.1, 1.2
according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3
8.1
according to CEN ISO/TR 15608 and EN 1090-2, table 4

**Responsible Welding
Coordinator**

(Title, Surname, Name, Qualification,
Date of birth)

Jürgen Reiser, IWS

born on: 07.01.1970

Substitute

(Title, Surname, Name, Qualification,
Date of birth)

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Confirmation

All provisions concerning welding as described in the above mentioned technical specification(s) were applied.

Validity start

24.09.2026

Period of validity

12.09.2029

Remarks

see reverse

Place and date of issue

Halle (Saale), 24.09.2026
Klausewitz


Dipl.-Ing. Gurschke
Head of certification body